

Mortise Pocket Jig Instructions

For EMTEK, Zhongshan, Hoconnie, LWZH, NCL, LWZH

Pocket Jig Setup and Installation

Step 1: Draw a centerline on the face of the door at least 20 inches long approximately at the height where either the pocket lock or regular lock will be installed.

Step 2: Ensure the four screws (A) are loose to free the two side bases (C) which allow for door thickness adjustments from 1 $\frac{3}{8}$ " to 1 $\frac{3}{4}$ ".

Step 3: Fasten the jig on the door at the chosen height by squeezing both side bases (C) then tighten the four screws to ensure a close-fitting, merging all three bases tightly to the door. Clamp the top and bottom of the base (C) for extra security.

Step 4 Centering: While the jig is securely attached to your door. Slightly loosen the four screws (A) to free the main base (H) allowing the jig to shift either left or right. Align your centerline on the face of the door - with the center marks found at the top/bottom ends of the main base (H). Jig is now set and ready!

Note: Repeat this setup **only** when changing to doors that have different door thickness.

Face Latch Width/Length Mortise Adjustment Instructions

"Shallow" Face Latch Mortise Adjustment

Step 1: For Latch Face width adjustment, unscrew and reposition both long guides (E) out.

Step 2: For Latch Face length adjustment, unscrew and reposition both top and bottom guides (F) upwards.

"Deep" Plunge Latch Mortise Adjustment

Step 1: For deep plunge width adjustment, unscrew and reposition both long guides (E) in.

Step 2: For deep plunge length adjustment, unscrew and reposition both top and bottom guides (F) downwards.

Proceed to accomplish the pocket cut on both sides of the door.

Note: This jig is designed to create **both** the **side pocket** and **face plate mortise** for the following EMTEK, Zhongshan, Hoconnie, LWZH, NCL, LWZH Pocket Locks.

