



## EMTEK PLUS POCKET JIG INSTRUCTIONS

This jig is designed to create Latch Faceplates, Mortise Deep Pockets and Side Pockets and Concealed Security Flush Bolts. The side bases (C) can recess various size flush pulls, sliding door handles, side pockets and pocket barn door pull handles by interchanging side aluminum guide templates. Additional side-pocket guides are available separately, contact us or visit our website for options.

**The Jig comes with 2 Router Guides compatible with:**

- **Emtek Narrow Modern Oval & Narrow Rectangular Mortise Lock**
- **Emtek Modern Rectangular & Rustic Modern Rectangular Mortise Lock**

### Pocket Jig Setup & Adjust for Door Thickness

**Step 1:** Draw a centerline on the face of the door, at least 20 inches long, positioned at the height where the pocket lock will be installed.

**Step 2:** Loosen the four screws (A) to release the two side bases (C). This allows adjustment for door thicknesses ranging from 1-3/8" to 2".

**Step 3:** At the selected height, place the jig onto the door. Squeeze both side bases (C) firmly against the door, then tighten the four screws (A) to merge all three bases snugly to the door. For added security, clamp the top and bottom of the side bases (C).

**Step 4:** While the jig is securely attached to your door. Slightly loosen the four screws (A) to free the main base (H) allowing the jig to shift either left or right. Align your centerline on the face of the door - with the center marks found at the top/bottom ends of the main base (H). Jig is now set and ready!

### Create Faceplate w/ Universal Latch Guide-Width and Length Adjustment

**Note:** The Universal Latch Guide (E), located at the front of the jig and identified by the two red guides and stop pins, is designed to help you accurately mortise the deep pocket and the faceplate.

**Step 1:** Faceplate size width adjustment, move both red guides (E) in or out according to the required width size.

**Step 2:** Faceplate size length adjustment, remove one of the red guides (E) to allow repositioning of the stop pin- move accordingly to the required length size found scribed on the side of the jig.

**Step 3:** Insert the **T-shaped guide** into the 1-inch hole on the face of the door to align the latch template for 2-1/4" latch faces.

### Create Deep Pocket w/ Universal Latch Guide

**Note:** The Universal Latch Guide (E) can also be used to mortise the deep pocket. To do so, locate the storage area for the two stop pins, which are found on the side of the base beneath the **T-shaped guide**.

**Step 1:** Remove one of the red guides (E) to install/remove the Stop-Pins. Position both Stop-Pins in the slots marked (P) above/below according to scribed markings on the side of the jig.

**Step 2:** Reinstall the red guide (E) and you're ready to mortise the deep pocket.

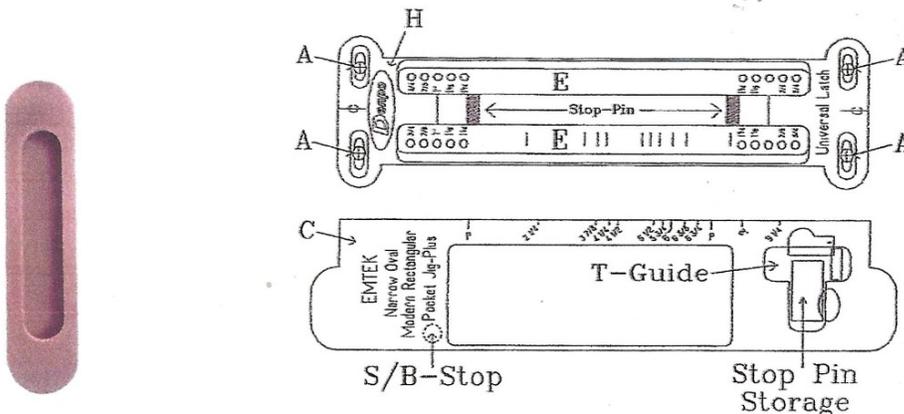
**Step 3:** Once the deep pocket is complete, remove both stop pins. Reinstall one stop pin at the 8" mark, then adjust the red guides to the required faceplate width.

### Create Concealed Flush Bolts

**Note:** This jig can also be used to create flush bolt mortises. Before beginning, locate the short flush bolt pin, which is stored in the stop-pin storage area behind the T-shaped guide.

**Step 1:** Locate Flush Bolt Pin-Find the short flush bolt pin in the stop-pin storage area and set it aside for use.

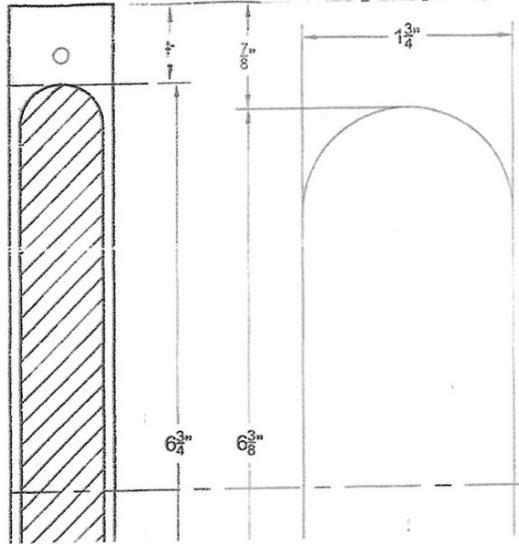
**Step 2:** Install Flush Bolt Pin-Using the diagram below as a reference, locate the small hole labeled (S/B - Stop) on the jig. Thread the short flush bolt pin into this hole and tighten securely. The jig is now configured and ready for flush bolt routing.



Refer to the EMTEK specs below to align Flush Pulls with the Pocket Door Mortise to ensure proper alignment.

**EMTEK**  
ASSA ABLOY

**NARROW MODERN POCKET DOOR MORTISE  
HOLE PREPARATION OVAL & RECTANGULAR TRIMS**



**EMTEK**

**MODERN RECTANGULAR &  
SANDCAST BRONZE RUSTIC MODERN POCKET MORTISE  
DOOR PREPARATION TEMPLATE**

